### **VAN LADDER ANNUAL INSPECTION CHECKLIST** For Model TGH (S/N 10100 – 10342, 3001-3025, 4011-4029, 11100-11103)

#### Van Ladder Owner's Name:\_\_\_\_\_

Van Ladder Serial #	Vehicle VIN:	

Inspection Date:\_\_\_\_\_\_Vehicle Mileage:\_\_\_\_\_\_

✓ = Acceptable	<b>R</b> = Repair or Adjustment Needed	N/A = Not Applicable	

#### Vehicle

- □ Front platform and step secure, structurally sound and good anti-slip surfaces
- □ Rear access ladder secure, no damage to welded structure
- □ Inspect vehicle suspension components (springs, shackles, sway bars, etc.)
- □ "Electrocution Hazard" decals intact and legible on all four sides of vehicle
- □ Outrigger (if equipped) fasteners tight, no visible damage to welded structure
- □ Van Ladder Mount Structure– Fasteners secure, no structural damage. If van mounted, check vehicle gutters for separation or corrosion
- □ "Overall height" decal clearly marked and visible
- □ Slope level indicator properly positioned in cab
- □ Operator's manual stored properly in vehicle
- □ Main Power Cab control Operating properly, components sound
- □ Van Ladder Batteries Load Test, Terminals clean and tight
- System Brain box-no evidence of excessive heat, loose or damaged circuitry
- □ Master Power/ Emergency Switch (near batteries if equipped)– operating properly
- □ Battery Voltage gauge Operating properly
- □ Remote Control (if equipped) Operating properly, components sound
- Charging Components Operating properly, wires and connections sound
- □ Vehicle Tires Ensure pressure at max cold PSI rating, no abnormal wear
- □ Vehicle Battery and wiring leads Load Test battery, Terminals clean and tight, Van Ladder power lead and circuit breaker is sound

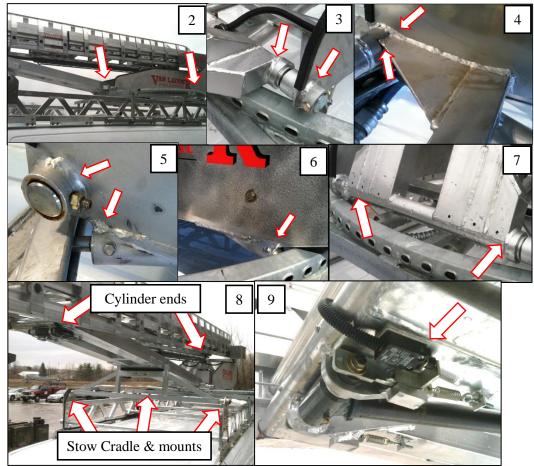
#### Rotation Ring, Carriage, & Lift Arm

- □ Rotation Ring no damage to welded structure (fig 1...check for elongated holes and pinched or separated channel), fasteners secure
- Inspect condition of Van Ladder wiring harness through roof to slip ring
- Slip Ring inspect brushes and contact rings for tarnish or indications of excessive heat, ensure connections are secure and wires not twisted, inspect center bearing, ensure all fasteners are tight, cover installed properly



- □ Decals ensure all warning and operational decals are intact and legible
- □ Slide Blocks & Rollers Intact with clearance between axles and channel. Lubricate channel with synthetic brake grease (CRC #05353 recommended)
- $\Box$  Rotation Power unit– fasteners secure, shield in place, no oil leaks, if abnormal noise, inspect motor for excessive dust, moisture, and proper brush length (½" or more)

- □ Rotation Shaft & Cog wheel inspect for excessive wear, tight fasteners & keyways
- □ Hydraulic Power unit shield in place, no oil leaks, inspect pressure adjustment cap for tampering, proper fluid level, electrical connections secure
- □ Hydraulic hoses no leaks, bulging, deformation, or weathering
- □ Carriage No damage to welded structure (see figures 2-6 closely inspect front lift arm pivot area, hydraulic cylinder anchorages, and ladder boom anchorage), fasteners secure
- □ Lift Arm No visible damage to welded structure (figures 7-8...lower pivot must be clean of grease and dirt to inspect properly), limit switches intact, track rollers turning



- □ Stow Cradle No visible damage to welded structure or alarm switch (fig 8)
- □ Hydraulic Lift Cylinder fasteners and fittings secure, no oil leaks, inspect base end and rod end welds, end pivots and pins (fig 8)
- □ Hydraulic Creep Test: Load 350lbs in bucket at full side reach and just above lowest elevation. Creep must not exceed 4 inches/ hour. (or 1 inch in 15 min)
- □ Down limit switch plunger switch near rod end of cylinder is properly functioning to prevent DOWN function after firmly contacting cradle (fig 9)

#### Ladder Boom

□ Base Ladder – No damage to welded structure, fasteners secure, no sharp edges on handrails, inspect pivot points for excessive wear.

- □ Fly Ladder No damage to welded structure, fasteners secure, no sharp edges on handrails, inspect bucket pivot points for excessive wear, all rollers moving freely
- Bucket wiring harness and Power track fasteners tight, no visible damage or excessive wear, properly routed, secured, & protected
- □ System Control Box Ensure connections tight, check for evidence of heat, condition of relays and circuit breakers, exterior plugs and wires
- □ Base Control Box (if equipped)– fasteners tight, check wire condition and connections, toggle switches and seals, drain hole, insure proper operation
- □ Telescopic and Boom Angle Limit Switches fasteners tight, no visible damage or tampering (e.g. tied down levers), proper switch operation
- Decals ensure all warning and operational decals are intact and legible
- □ Telescopic Power unit fasteners secure, shield in place, no oil leaks, if abnormal noise, inspect motor for dust, moisture, and proper brush length (½" or more)
- □ Telescopic Shaft & Drums fasteners secure, no damage or abnormal cable wrapping
- □ Telescopic Cables Inspect all cables for frays, corrosion (rust), abnormal wear & proper routing... Check torque on telescopic cable anchor fasteners and adjust if necessary (Min: 25 in/lbs, Max: 35 in/lbs)...minimum cable replacement interval: 3 years...see manual p 21-22)

#### Cage Bucket

- □ Cage Bucket weldment: fasteners tight, welded structure sound, no sharp edges on handrails, inspect pivot points for excessive wear, mid-rail cables and hooks in good condition
- Decals ensure all warning and operational decals are intact and legible
- □ Fall Arrest Anchor –good condition and fasteners secure
- □ Ensure all electrical wiring is sound and properly routed, secured & protected
- □ Linear Actuator inspect for damage, fasteners secure
- □ Bucket Electrical Box(es) inspect wire condition, connections, drain hole, toggles and seals, damage to box, decals intact and legible, properly operating
- □ 110V option (if equipped) test GFCI receptacle and all wiring and components associated with this option

#### Accessory Items (Inspect if so equipped)

□ The following accessory items have been inspected for structural soundness and proper operation, decals are intact and legible, electrical wiring and connections are sound, items operate properly and safely:

#### Lubrication

- □ Ensure all components are properly lubricated as specified in the *Lubrication* section of the Van Ladder owner's manual
  - □ Telescopic Cables (Vitallife 400 cable lubricant)
  - CRC #05353 Synthetic Brake Grease)
  - □ Lift arm pivot zerks (Multi-purpose grease)
  - □ Hydraulic cylinder zerks (Multi-purpose grease)
  - □ Base ladder zerks (Multi-purpose grease)

#### **Operational Test Procedure**

□ Perform operational testing of the unit as specified below

**WARNING:** Always perform operational testing from the Remote Controls (or Base controls) before operating the Van Ladder from the bucket controls.

# **WARNING:** <u>ANY</u> indication of improper operation during operational testing should be inspected by trained personnel before use of the aerial device.

#### Using Remote Control:

- 1. Remove the unit from the stowed position.
- 2. Use EXTEND function until *T limit switch* activates, preventing further reach.
- 3. Use UP function until boom angle is achieved at which EXTEND function works again. (**NOTE:** <u>Check for abnormal noise or lack of power from hydraulics</u>)
- 4. Use EXTEND function until *Max-T limit switch* activates, deactivating motor and preventing further reach. (**NOTE:** Ensure telescopic motor stops immediately when control switch is released or when limit switch deactivates function. Motor stalling or cable slack may indicate a faulty switch)
- 5. Use UP function until maximum boom angle achieved.
- 6. Use DOWN function until Boom angle switch prevents further DOWN movement
- 7. Use RETRACT function until *T limit switch*, allows further DOWN movement.
- 8. Use RETRACT function until *Min-T limit switch* activates when fully retracted (ensure brake stops motor immediately)
- 9. Use LEFT and RIGHT functions to rotate unit for 1 full revolution both directions. Ensure cog engages properly with the ring holes and doesn't skip, or make abnormal noises. <u>At lower elevations, where the boom could rotate into the stow cradle, some</u> <u>units are equipped with limit switches to deactivate rotational movement. Ensure</u> <u>these switches are working.</u>
- **CAUTION:** <u>Whenever positioning the Van Ladder in or near the Stow cradle,</u> ensure the bucket does not contact the vehicle and cause damage.
- 10. Use DOWN function to carefully lower unit into the stow cradle. DOWN function should stop approximately <sup>1</sup>/<sub>2</sub>" before contacting the cradle. (some units may not be equipped with this feature.)
- 11. On the remote control, flip the "control select" switch to bucket controls and return the remote to its hanger inside the vehicle
- 12. Stepping up on the front platform and using the stow controls, activate the "Boom Down" to firmly stow the boom in the cradle. DOWN should stop automatically.
- ▲ WARNING: <u>The plunger style limit switch located at the upper end of the lift arm</u> (fig 9) should be inspected daily to ensure it is properly stopping hydraulic down movement when stowing. (see owner's manual for more information)
- 13. Using the Bucket Controls, ensure proper operation of all directional functions and *Emergency Kill Switch*
- 14. Ensure Cradle rest alarm switch activates buzzer on main power control when vehicle is running and unit is not stowed.
- 15. Ensure all operational controls and limit switches are operating properly.

#### **VAN LADDER ANNUAL INSPECTION SUMMARY** For Model TGH (S/N 10100 – 10342, 3001-3025, 4011-4029, 11100-11103)

#### THIS PAGE MUST BE COMPLETED BY AND INDEPENDENT INSPECTOR AND SUBMITTED TO BRINK'S MFG. FOR CONTINUED PARTS AND SUPPORT

Van Ladder Owner's Name:\_\_\_\_\_

Van Ladder Serial #\_\_\_\_\_Vehicle VIN:\_\_\_\_\_

Inspection Date:\_\_\_\_\_\_Vehicle Mileage:\_\_\_\_\_

## Inspection PASSED / FAILED (circle one)

Summary of Findings:

(Note items needing corrective action, and how resolved.)

THIS PAGE MUST BE SUBMITTED TO BRINK'S MFG. FOR CONTINUED PARTS AND SUPPORT! FAX TO: 507-826-3814 or EMAIL TO: aerialhelp@vanladder.com

Independent Inspector's Signature

Inspector's Name (printed)\_\_\_\_\_

Company Name:

Address: \_\_\_\_\_\_\_ Phone: \_\_\_\_\_\_